



STABILE PLATING CO., INC.

1150 E Edna Place, Covina, CA 91724-2507
(626) 339-9091 • Fax: (626) 339-3761

The following information may be used for our customer vendor surveys.

Company Name Stabile Plating Co Inc
Business Address 1150 E Edna Place
 Covina, Ca 91724

Phone Number 626-339-9091
Fax Number 626-339-3761
Web Address www.stabileplating.com

Contact Information

Eric Crest	President	eric@stabileplating.com
Michael Francisco	Quality Manager	michael@stabileplating.com
Stephanie Esqueda	Office Manager	stephanie@stabileplating.com
Amanda Crest	Shipping/Receiving	(Please call)

Business

Type	Corporation
Years in Business	56 (Since 1959)
State of Incorporation	California
Ownership	Wholly owned
Parent Company	None
Tax Id#	95-3133638

Services Provided Metal Finishing
Processes Provided See attached brochure

Organization

Total Employees	20
Production	14
Quality	5
Engineering	2
Other	1

Quality System (Compliant) AC7004 (Nadcap)
Accreditations Nadcap (certifications follow)

Michael Francisco, QM
3/24/15



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Stabile Plating

*1150 E Edna Pl
Covina, CA 91724-2592
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Aerospace Quality System (AC7004)

Certificate Number: 4500159623
Expiration Date: 30 April 2019

Joseph G. Pinto
Executive Vice President and Chief Operating Officer



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Stabile Plating

*1150 E Edna Pl
Covina, CA 91724-2592
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Chemical Processing

Certificate Number: 4500164050
Expiration Date: 30 April 2018

*Joseph G. Pinto
Executive Vice President and Chief Operating Officer*



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Stabile Plating

*1150 E Edna Pl
Covina, CA 91724-2592
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

NonDestructive Testing

Certificate Number: 4500159624
Expiration Date: 31 January 2017

*Joseph G. Pinto
Executive Vice President and Chief Operating Officer*

Supplier Details

Search Results

[All Certs](#)

Supplier name: Stabile Plating Active Suppliers: True Audit Program: Nadcap

Stabile Plating, 1150 E Edna Pl, Covina, California 91724-2592, United States
Phone: 626-339-9091, Fax: 626-339-3761

The location reflects the Supplier's current location and may not reflect the accredited address if the supplier has moved. The accredited locations are displayed with the accreditation below.

[Hide all scopes](#)

AQS (Aerospace Quality Systems)

Issue Date

Expiry Date

Stabile Plating, 1150 E Edna Pl, Covina, California 91724-2592, United States

06-Nov-13

31-Jan-17

[Hide scopes](#)

AC7004 Rev E - Nadcap Audit Criteria for Quality Management System

Stabile Plating, 1150 E Edna Pl, Covina, California 91724-2592, United States

26-Aug-11

31-Oct-14

[Hide scopes](#)

AC7004 Rev E - Nadcap Audit Criteria for Quality Management System

CP (Chemical Processing)

Issue Date

Expiry Date

Stabile Plating, 1150 E Edna Pl, Covina, California 91724-2592, United States

21-Jul-14

30-Apr-16

[Hide scopes](#)

Supplier has merit for above audit

AC7108/2 Rev C - Nadcap Audit Criteria for Etch Processes (Blue Etch Anodize, Local, Macrostructure, Nital/Temper, Pre-Penetrant) (to be used on audits before 19 October 2014)

↳Pre-Penetrant Etch

AC7108 Rev F - Nadcap Audit Criteria for Chemical Processing (to be used on audits before 19 October 2014)

↳ETCH AS A PREPARATION FOR NDT (AC7108/2 MUST ALSO BE SELECTED)

↳ANODIZING (NOT FOR METAL BOND)

↳Anodize Aluminum , Sulfuric Acid

↳(info only)AMS-A-8625

↳(info only)MIL-A-8625

↳Anodize Aluminum , Hard Anodize

↳(info only)MIL-A-8625

↳(info only)AMS-A-8625

↳Testing Performed Internally In Support of the Chemical Process Accreditation

↳B06 – Water Immersion / Humidity Testing In Support of AC7108

↳B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108

↳B13 – Coating Weight Testing In Support of AC7108

↳B21 – Other Testing In Support of AC7108

↳Solution Analysis In Support of AC7108

- ↳B16 – Coating Thickness Measurement In Support of AC7108
- ↳B05 – Salt Spray Testing In Support of AC7108
- ↳B14 – Conductivity Testing In Support of AC7108
- ↳Ovens Used at a Set Point of 250°F or Below
- ↳PASSIVATION
 - ↳(info only)ASTM A967
 - ↳(info only)FED–QQ–P–35
 - ↳(info only)AMS 2700
 - ↳(info only)AMS–QQ–P–35
- ↳CONVERSION COATING
 - ↳Aluminum
 - ↳(info only)MIL–C–5541
 - ↳(info only)MIL–DTL–5541

Stabile Plating, 1150 E Edna Pl, Covina, California 91724-2592, United States

11-Mar-13

31-Oct-14

[Hide scopes](#)

Supplier has merit for above audit

AC7108 Rev E - Nadcap Audit Criteria for Chemical Processing to be used on audits before 17 FEBRUARY 2013

- ↳Testing Performed Internally In Support of the Chemical Process Accreditation
 - ↳B5 – Salt Spray Testing In Support of AC7108
 - ↳B6 – Water Immersion / Humidity Testing In Support of AC7108
 - ↳B21 – Other Testing In Support of AC7108
 - ↳B14 – Conductivity Testing In Support of AC7108
 - ↳B16 – Coating Thickness Measurement In Support of AC7108
 - ↳Solution Analysis In Support of AC7108
 - ↳B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108
 - ↳B13 – Coating Weight Testing In Support of AC7108

↳CONVERSION COATING

- ↳Aluminum
 - ↳(info only)MIL–C–5541
 - ↳(info only)MIL–DTL–5541
- ↳Ovens Used at a Set Point of 250°F or Below
- ↳ANODIZING (NOT FOR METAL BOND)
 - ↳Anodize Aluminum, Sulfuric Acid
 - ↳(info only)MIL–A–8625
 - ↳(info only)AMS–A–8625
 - ↳Anodize Aluminium, Hard Anodize
 - ↳(info only)AMS–A–8625
 - ↳(info only)MIL–A–8625

↳PASSIVATION

- ↳(info only)FED–QQ–P–35
- ↳(info only)AMS–QQ–P–35
- ↳(info only)AMS 2700
- ↳(info only)ASTM A967

↳ETCH AS A PREPARATION FOR NDT (AC7108/2 MUST ALSO BE SELECTED)

AC7108/2 Rev B - Nadcap Audit Criteria for Etch Processes (Blue Etch Anodize, Local, Macrostructure, Nital, Pre-Penetrant, Temper) (to be used before 13 October, 2013)

- ↳Pre-Penetrant Etch

NDT (NonDestructive Testing)

Issue Date

Expiry Date

Stabile Plating, 1150 E Edna Pl, Covina, California 91724-2592, United States

06-Nov-13

31-Jan-16

[Hide scopes](#)

Supplier has merit for above audit

AC7114S Rev H - Nadcap Supplemental Audit Criteria for NonDestructive Testing (NDT) Suppliers Accreditation Program to be used BEFORE 3 November 2013

↳S-U11 The Boeing Company

AC7114 Rev F - Nadcap Audit Criteria for NonDestructive Testing (NDT) Suppliers Accreditation Program to be used BEFORE 3 November 2013

AC7114/1S Rev H - Nadcap Supplemental Audit Criteria for NonDestructive Testing Facility Penetrant Survey to be used on audits BEFORE 3 November 2013

↳S-U11 The Boeing Company

AC7114/1 Rev F - Nadcap Audit Criteria for NonDestructive Testing Facility Penetrant Survey to be used BEFORE 3 November 2013

Note: The specifications referenced herein have been submitted by the supplier as applicable to the audit scope. The audit process includes a sample of job audits from the listed specifications to verify compliance to defined requirements. Verification that the requirements of any given specification have been met by a supplier is not assured, subject to the constraints of the audit sample.

Request for Taxpayer Identification Number and Certification

**Give Form to the
 requester. Do not
 send to the IRS.**

Print or type See Specific Instructions on page 2.	Name (as shown on your income tax return)	
	Business name/disregarded entity name, if different from above STABLE PLATING CO., INC.	
	Check appropriate box for federal tax classification: <input type="checkbox"/> Individual/sole proprietor <input checked="" type="checkbox"/> C Corporation <input type="checkbox"/> S Corporation <input type="checkbox"/> Partnership <input type="checkbox"/> Trust/estate <input type="checkbox"/> Limited liability company. Enter the tax classification (C=C corporation, S=S corporation, P=partnership) ▶ _____ <input type="checkbox"/> Other (see instructions) ▶ _____	
	<input type="checkbox"/> Exempt payee	
Address (number, street, and apt. or suite no.) 1150 E EDNA PL		Requester's name and address (optional)
City, state, and ZIP code COVINA CA 91724		
List account number(s) here (optional)		

Part I Taxpayer Identification Number (TIN)

Enter your TIN in the appropriate box. The TIN provided must match the name given on the "Name" line to avoid backup withholding. For individuals, this is your social security number (SSN). However, for a resident alien, sole proprietor, or disregarded entity, see the Part I instructions on page 3. For other entities, it is your employer identification number (EIN). If you do not have a number, see *How to get a TIN* on page 3.

Note. If the account is in more than one name, see the chart on page 4 for guidelines on whose number to enter.

Social security number									

Employer identification number									
9	5	-	3	1	3	3	6	3	8

Part II Certification

Under penalties of perjury, I certify that:

1. The number shown on this form is my correct taxpayer identification number (or I am waiting for a number to be issued to me), and
2. I am not subject to backup withholding because: (a) I am exempt from backup withholding, or (b) I have not been notified by the Internal Revenue Service (IRS) that I am subject to backup withholding as a result of a failure to report all interest or dividends, or (c) the IRS has notified me that I am no longer subject to backup withholding, and
3. I am a U.S. citizen or other U.S. person (defined below).

Certification instructions. You must cross out item 2 above if you have been notified by the IRS that you are currently subject to backup withholding because you have failed to report all interest and dividends on your tax return. For real estate transactions, item 2 does not apply. For mortgage interest paid, acquisition or abandonment of secured property, cancellation of debt, contributions to an individual retirement arrangement (IRA), and generally, payments other than interest and dividends, you are not required to sign the certification, but you must provide your correct TIN. See the instructions on page 4.

Sign Here	Signature of U.S. person	Date ▶ 9/25/12
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General Instructions

Section references are to the Internal Revenue Code unless otherwise noted.

Purpose of Form

A person who is required to file an information return with the IRS must obtain your correct taxpayer identification number (TIN) to report, for example, income paid to you, real estate transactions, mortgage interest you paid, acquisition or abandonment of secured property, cancellation of debt, or contributions you made to an IRA.

Use Form W-9 only if you are a U.S. person (including a resident alien), to provide your correct TIN to the person requesting it (the requester) and, when applicable, to:

1. Certify that the TIN you are giving is correct (or you are waiting for a number to be issued),
2. Certify that you are not subject to backup withholding, or
3. Claim exemption from backup withholding if you are a U.S. exempt payee. If applicable, you are also certifying that as a U.S. person, your allocable share of any partnership income from a U.S. trade or business is not subject to the withholding tax on foreign partners' share of effectively connected income.

Note. If a requester gives you a form other than Form W-9 to request your TIN, you must use the requester's form if it is substantially similar to this Form W-9.

Definition of a U.S. person. For federal tax purposes, you are considered a U.S. person if you are:

- An individual who is a U.S. citizen or U.S. resident alien,
- A partnership, corporation, company, or association created or organized in the United States or under the laws of the United States,
- An estate (other than a foreign estate), or
- A domestic trust (as defined in Regulations section 301.7701-7).

Special rules for partnerships. Partnerships that conduct a trade or business in the United States are generally required to pay a withholding tax on any foreign partners' share of income from such business. Further, in certain cases where a Form W-9 has not been received, a partnership is required to presume that a partner is a foreign person, and pay the withholding tax. Therefore, if you are a U.S. person that is a partner in a partnership conducting a trade or business in the United States, provide Form W-9 to the partnership to establish your U.S. status and avoid withholding on your share of partnership income.



Stabile Plating Co. Inc.

1150 E. Edna Place
Covina CA 91724

(626) 339-9091 (voice)
(626) 339-3761 (fax)

www.stabileplating.com

Hours

Monday	6:00 - 4:30
Tuesday	6:00 - 4:30
Wednesday	6:00 - 4:30
Thursday	6:00 - 4:30
Friday	8:00 - 12:00
Saturday	Closed
Sunday	Closed

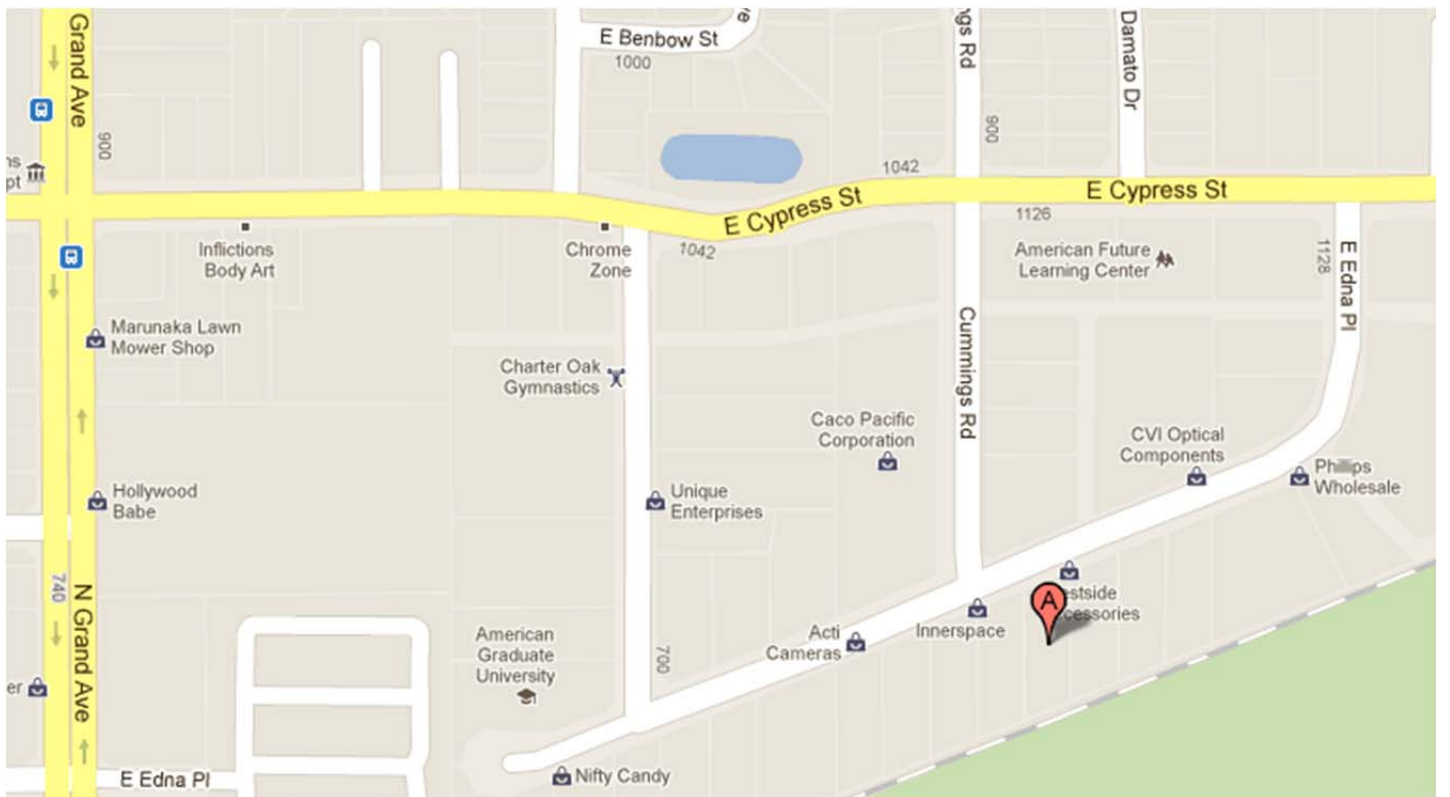
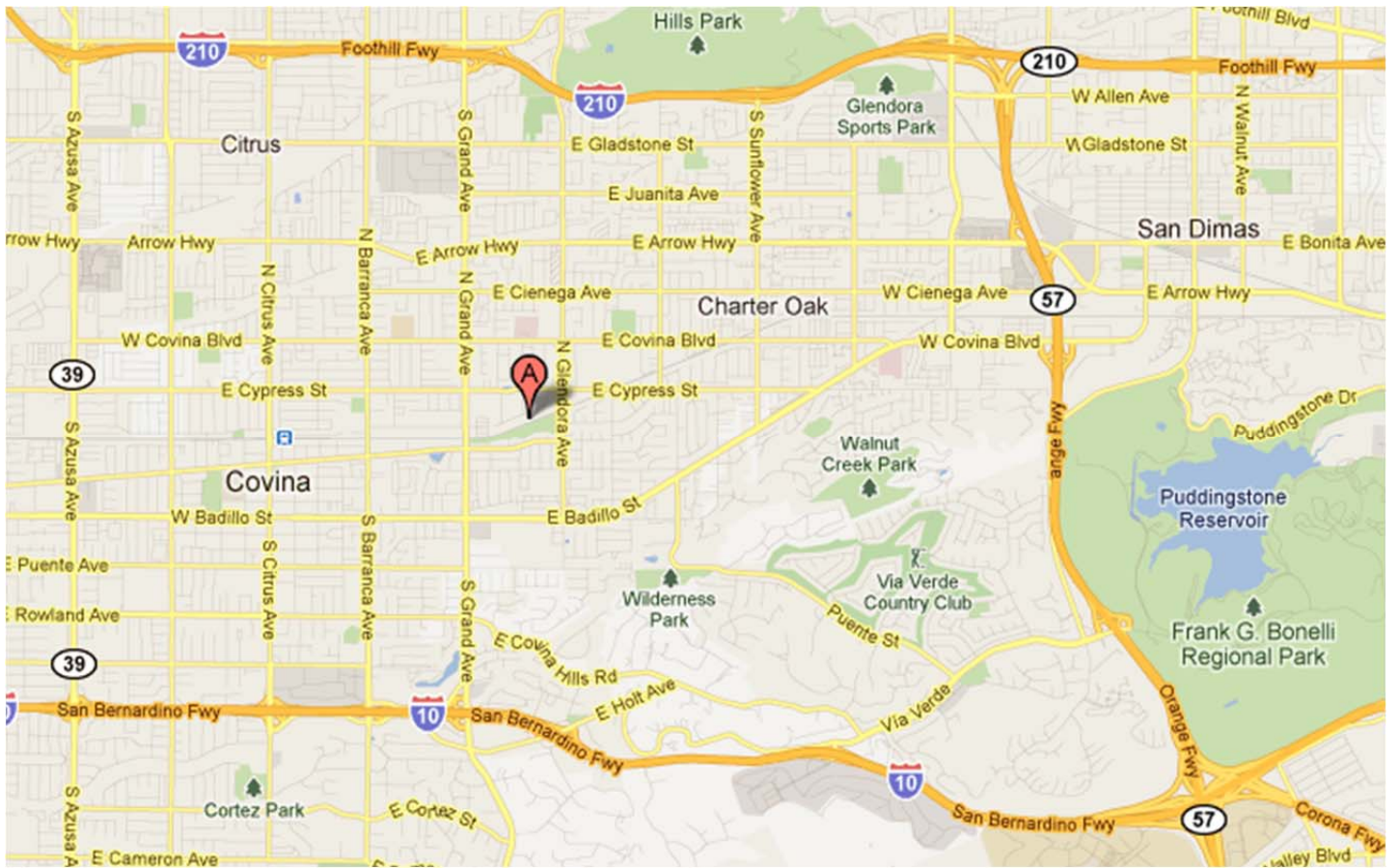
Approvals

Companies no longer provide us letters of approval. Instead, approved vendor information is made available on their website or through their purchasing department.

Contacts

<i>Eric@stabileplating.com</i>	<i>G.M.</i>
<i>Steve@stabileplating.com</i>	<i>Quality</i>
<i>Michael@stabileplating.com</i>	<i>Quality</i>
<i>Stephanie@stabileplating.com</i>	<i>Office</i>

<i>Process</i>	<i>Description</i>	<i>Specifications</i>	<i>Colors</i>	<i>Minimum</i>
Anodize	<p>Anodic coating improves the surface corrosion protection of aluminum under severe service conditions. This coating also serves as a base for paint. Anodic coatings provide better corrosion protection than chromate chemical conversion coatings.</p> <p>Hard anodic coatings improve wear and abrasion resistance of aluminum alloys. Dyeing and/or sealing are not recommended unless corrosion resistance is not required. These steps reduce wear resistance of hard coat.</p>	<p>Mil-A-8625; Type 2 (Sulfuric) Class 1 - Undyed Class 2 - Dyed</p> <p>Mil-A-8625; Type 3 (Hard Sulfuric) Class 1 - Undyed Class 2 - Dyed</p> <p>MIL-S-5002 MIL-STD 171 AMS 2471, S472 ASTM 2468, 2469</p>	<p>Clear Black Red Green Gold Blue Brown Grey Yellow Violet Turquoise Olive Drab</p>	<p>Type 2, Dyed or Undyed \$50</p> <p>Type 3, Dyed or Undyed \$70</p> <p>Sodium Dichromate Seal \$30</p>
Titanium Anodize	Decorative coloring and color-coding of titanium metals. Commercial Only		Many shades of gold, blue, red, and green.	\$60
Chemical Conversion Coating (Chem Film)	<p>The Class 1A coating provides corrosion protection for aluminum and aluminum alloys when left unpainted. The coating also improves adhesion of paint finish systems.</p> <p>The Class 3 coating provides corrosion protection for electrical and electronic applications where lower electrical resistance contacts are required. The Class 3 coating is thinner than the 1A coating, and therefore more susceptible to corrosion.</p>	<p>MIL-DTL-5541; Type 1, Class 1A and Class 3 Type 2 Class 1A & 3 RoHS MIL-C-5541 MIL-STD-171 AMS 2473, 2474</p>	<p>Gold</p> <p>Clear</p>	<p>\$50</p> <p>\$60</p>
Passivation	<p>Passivation improves the corrosion resistance of parts made from 200, 300, and 400 series and precipitation-hardened corrosion-resistant steels by removing soils and free iron.</p> <p>Passivation does not remove heat treat scale. It is usually removed by glass bead blasting. It can also be removed chemically when dimensional loss is not important.</p> <p>440C material is not normally passivated. Cleaning by mechanical methods is recommended.</p>	<p>AMS 2700 QQ-P-35 ASTM A967 ASTM A380 MIL-S-5002 MIL-STD 171</p>		<p>Passivation \$50</p> <p>Optional Lab Test \$25</p> <p>Optional Lab Report \$10</p>
Penetrant Inspection	Penetrant inspection detects discontinuities open to the surface, such as cracks, cold shuts, laps, and porosity, which may be harmful to the part or basic material.	<p>Mil-Std 6866 ASTM E1417</p> <p>Type 1, Methods A and C Sensitivity Levels 1, 2, and 3</p>		\$60
Laser Engraving	<p>Laser engraving provides precision marking on aluminum, steels, and plastic. Engraving is commonly used for part number identification and complex artwork on faceplates. Engraving on aluminum removes the anodize color, leaving white images on a colored background. Engraving on steels provides black characters.</p> <p>Artwork can be provided in a variety of formats. Bitmapped images must be at least 600 dpi. Artwork can also be provided by Stabile for an additional charge. A fixture must be made to hold the parts, and can be provided by Stabile.</p>			\$55
Selective Masking	Masking protects selected areas from plating or surface treatments.			\$40
Other Services ...	<p>Caustic etch, bifluoride etch, glass bead blast Pick up & Delivery service available within a certain distance for a small fee</p>			January 1, 2014





STABILE PLATING CO, INC

1150 E Edna Place, Covina, Ca, 91724
(626) 339-9091 FAX: (626) 339-3761

APPLICATION FOR CREDIT

COMPANY NAME	_____	PHONE	_____
ADDRESS	_____	FAX	_____
CITY/STATE/ZIP	_____		
ATTENTION	_____	TITLE	_____

BANK NAME	_____	BRANCH	_____
CHECKING ACCT	_____	SAVINGS #	_____
BANK PHONE	_____	CONTACT	_____

BUSINESS REFERENCES

COMPANY NAME _____

PHONE _____ FAX _____

COMPANY NAME _____

PHONE _____ FAX _____

COMPANY NAME _____

PHONE _____ FAX _____

I grant **Stabile Plating Co Inc** permission to verify the above information for the purpose of establishing an open credit account. I understand the terms to be Net 30 Days and I agree to abide by those terms.

SIGNED _____

DATE _____



STABLE PLATING CO, INC

1150 E Edna Place, Covina, Ca, 91724
(626) 339-9091 FAX: (626) 339-3761

APPLICATION FOR ACCOUNT

COMPANY NAME	_____	PHONE	_____
ADDRESS	_____	FAX	_____
CITY/STATE/ZIP	_____		
ATTENTION	_____	TITLE	_____

(Name of Purchaser)

(Address of Purchaser)

I hereby certify that I hold a valid seller's permit number _____ issued pursuant to the **Sales and Use Tax Law**, that I am engaged in the business of

selling: _____, and that the tangible personal property described herein which I shall purchase from **STABLE PLATING CO INC** will be resold by me in the form of tangible personal property. In the event any of such property is used for any purpose other than retention, demonstration, or display, while holding it for sale in the regular course of business, it is understood that I am required by the **Sales and Use Tax Law** to report and pay tax, measured by the purchase price of such property. Description of property to be purchased: METAL FINISHING SERVICES.

Date _____

(Printed name of Purchases or Authorized Agent, and Title)

(Signature of Purchaser or Authorized Agent)



Doing Business with Boeing
Approved Process Sources D1-4426
 Revision: JE Effective: 2/May/2016

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[Authorized Distributors of Designated Fasteners](#)

[Frequently Asked Questions](#)

Document D1-4426 - Processes for BE10015452

Detail Information for Processor Code number: BE10015452	
Supplier Name: STABILE PLATING CO INC	
Address:	1150 E EDNA PL,
City/town:	COVINA
Province/state:	CA 91724
Country:	UNITED STATES
Area:	CA
Contact Name:	Michael Francisco
Title:	Quality Manager
Phone:	626-339-9091
Fax:	626-339-3761

* An acronym in the "Nadcap Commodity" column only indicates that [Nadcap accreditation may be required for this Process Code](#). It does not provide any indication of this company's actual Nadcap accreditation status.

Process Code	*Nadcap Commodity	Limitation Codes	Doc Notes	Nomenclature	Specification Number
001	AQS	None	.	Boeing approved QMS as defined in D1-4426 Processor Requirements Sec 6.15.1	Quality System
301	CP	None	Excluding Type IIB anodize.	Sulfuric Acid Anodize Type II (Approval Not Required for International Space Station (ISS) Houston Only)	MIL-A-8625
301A	CP	None	.	Sulfuric Acid Anodizing Type II	AMS-A-8625
302	CP	None	None	Hard Anodize Type III	MIL-A-8625

302A	CP	None	.	Hard Anodic Coatings Type III	AMS-A-8625
320	CP	None	None	Chemical Conversion Coating on Aluminum (Immersion App only) (Approval Not Required for International Space Station (ISS) Houston Only)	MIL-C-5541
320B	CP	None	.	Chemical Conversion Coatings on Aluminum and Aluminum Alloys (Immersion Application Only)	MIL-DTL-5541
410	NDI	None	.	Penetrant Inspection	BAC 5423
410A	NDI	None	.	Liquid Penetrant Inspection	BSS 7039
411	NDI	None	.	Penetrant Inspection	ASTM-E-1417
412	NDI	None	.	Penetrant Inspection	MIL-STD-6866
809	CP	None	.	Process Solution Control	Chem. Testing
849A	NDI	A3	.	NDI Personnel Certification Level 3 Penetrant	NAS 410
P320	CP	None	None	Application of Chemical Films to Aluminum Alloys (Immersion Application Only)	AA0109-016

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Source Name	STABILE PLATING	OneSource ID	067729731	View	Approvals Info ▾
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Approvals Info



Instructions: Click on Hyperlink to get more information; Export this information by clicking on Excel icon; Print this information by clicking on Print Button.

Current Approvals

 Approvals In Work

 Revoked Approvals

Total Number of Records: 4

Data Displayed At time 50 ▾

Page 1 ▾ of 1

Expiration date is calculated based on Honeywell Audit, SP001 Self Audit, Nadcap, SCA, and Export license expiration as applicable.

If APSL Approval is expired, Supplier is not permitted to manufacture Honeywell product using the expired process after the expiration date nor ship product processed by an unapproved or expired special process source.

Expiration Date	Specification / Approval Code	Type Class	Grade/Other Scope	Category Family	PN Specific Export Restr	Usg	External Comments / Restrictions	Approval Date
02-APR-14	CP.ANDZ.H		ANODIZE	CP	NO	Sell to Public		21-APR-09
			AC7108-ANODIZING	ANDZ	NO	Public		
02-APR-14	CP.ANDZ.S		ANODIZE	CP	NO	Sell to Public		21-APR-09
			AC7108-ANODIZING	ANDZ	NO	Public		
02-APR-14	CP.CLE.P		CLEANING/ETCH	CP	NO	Sell to Public		21-APR-09
			AC7108-PASSIVATION	CLN/ETCH	NO	Public		
02-APR-14	CP.CNV.A		CONVERSION/PHOSPHATE COAT	CP	NO	Sell to Public		21-APR-09
			AC7108-CONV/PHOS COATINGS	CNV	NO	Public		

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